

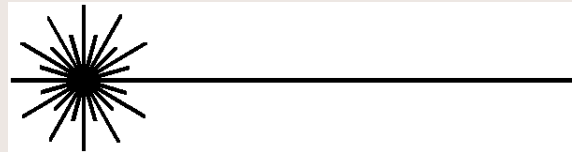
A spiral-bound notebook with a light beige, textured cover. The spiral binding is on the left side. The text is centered on the cover.

# Laser Safety

Training Notes for URI Laser Users

# Laser

The word *laser* is an acronym for Light Amplification by Stimulated Emission of Radiation.



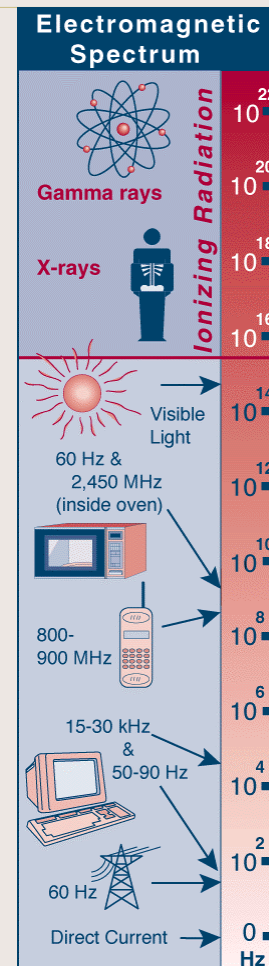
*Laser symbol*

# Laser

For the purposes of this discussion, the word *laser* will be limited to electromagnetic radiation-emitting devices using light amplification by stimulated emission of radiation at wavelengths from 180 nanometers to 1 millimeter.

# Electromagnetic Spectral Regions

- Ultraviolet (180 to 400 nanometers)
- Visible (400 to 700 nanometers)
- Infrared (700 nanometers to 1 millimeter)



# Hazard

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Laser radiation of sufficient intensity and exposure time can cause irreversible damage to your eyes and/or skin.

# Laser Light

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- Monochromatic
- Directional
- Coherent.

# Monochromatic

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All the light produced by the laser consists of a single wavelength.

# Directional

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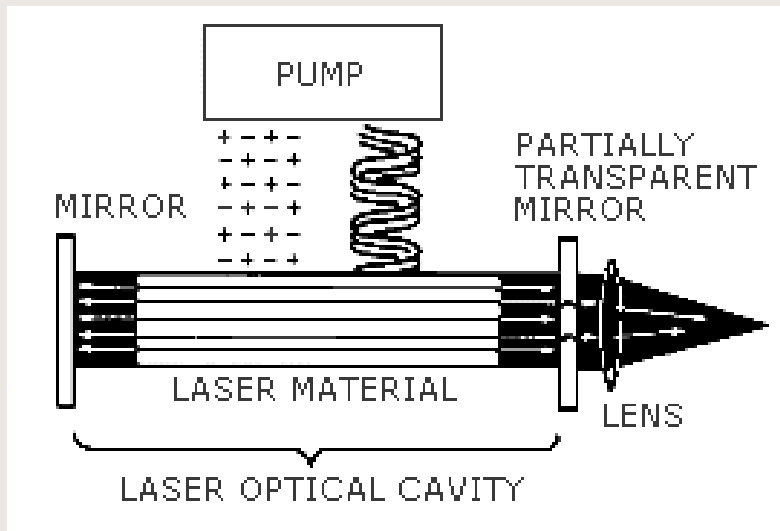
The beam of light produced by the laser has a very low divergence. Thus, it can maintain a high beam intensity over long ranges.

# Coherent

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The waves of light from a laser are in phase with each other.

# Components of A Laser



Laser diagram courtesy of OSHA

- Laser Material
- Pump Source
- Mirror and Partially Transparent Mirror
- Lens

# Laser Output

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- Continuous Wave (steady output)
- Pulsed (short time duration pulses)

# Q-Switched Lasers

A Q-switch is a mechanism to provide extremely short laser pulses (typically a few nanoseconds in duration).

The Q-switch may use a rotating prism, a pocket cell or a shutter device to create the pulse.

# Laser Risks

- The most common risk is damage to the eyes.
- Other common laser concerns include skin damage, electrical hazards from high-energy power sources, chemical exposure, fire/explosion hazards, and exposure to cryogenic materials.
- Many lasers emit invisible ultraviolet or infrared radiation.

# Damage Mechanisms

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- Thermal damage
- Photochemical reactions
- Thermally-induced acoustic shock waves

# Thermal Damage

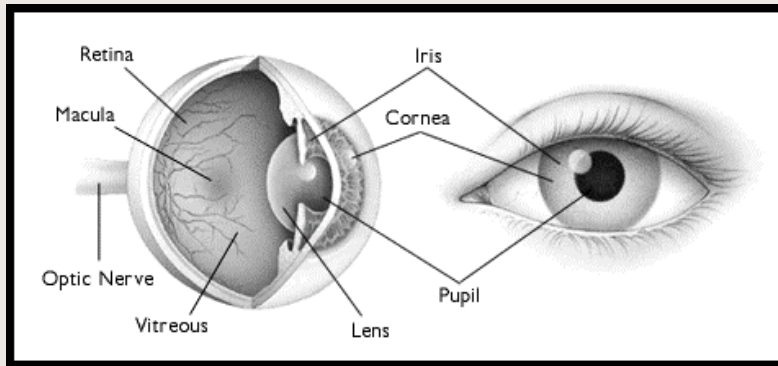
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Tissue proteins are denatured due to temperature rise following absorption of laser energy ....most common mechanism

# Thermal Effects Factors

- Absorption & scattering coefficients of the tissues at the laser wavelength
- Radiant exposure of the laser beam
- Duration of exposure & pulse repetition
- Local vascular flow
- Size of the area irradiated

# Human Eye



The principal hazard associated with laser radiation is exposure to the eye.

A laser can produce retinal intensities orders of magnitude greater than conventional light sources, and, in fact brighter than the sun.

# Laser Exposure Limits - Terms

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- MPE (Maximum Permissible Exposure)
- NHZ (Nominal Hazard Zone)
- NOHD (Nominal Ocular Hazard Distance)

# Laser Exposure Limits - Terms

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- **MPE (Maximum Permissible Exposure)**  
*The highest laser energy to which the eye or skin can be exposed for a given laser*
- **NHZ (Nominal Hazard Zone)**
- **NOHD (Nominal Ocular Hazard Distance)**

# 3 Factors Determine the MPE

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- The wavelength of the laser light
- The energy involved in the exposure
- The duration of the exposure

# MPE Values

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MPE values for eyes and skin are listed for various combinations of wavelength and exposure duration in **tables 5 and 7** of *ANSI Standard Z136.1*.

# Laser Exposure Limits - Terms

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- MPE (Maximum Permissible Exposure)
- **NHZ (Nominal Hazard Zone)**  
*Area within which the MPE is equaled or exceeded*
- NOHD (Nominal Ocular Hazard Distance)

# Laser Exposure Limits - Terms

- MPE (Maximum Permissible Exposure)
- NHZ (Nominal Hazard Zone)
- **NOHD (Nominal Ocular Hazard Distance)**

*Distance along the axis of the direct laser beam to the human eye beyond which the MPE of the laser is not exceeded.*

# What do I need to know to work safely with a laser?



- Its classification
- Wavelength of its output
- Its power output
- Appropriate eyewear

# Four Classes of Lasers:

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**Class 1:** Lowest power lasers that do not emit hazardous levels

**Class 2:** Low-power lasers that pose a hazard only if viewed directly for extended periods

**Class 3:** Medium-power lasers that pose moderate risk and can cause injury

**Class 4:** High-energy, high-risk lasers that can cause injury to the eyes and skin from the direct beam or diffused reflection

# Laser Hazard Controls

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1. Engineering Controls
2. Personal Protective Equipment
3. Administrative and Procedural Controls
4. Special Controls

# Some Basic Engineering Controls

- ✓ Use the minimum radiant energy or laser power level for the application
- ✓ Terminate the beam at the end of its useful path
- ✓ Enclose the beam path or locate the laser system below 1.2 meters or above 2 meters from the floor.
- ✓ Securely mount the laser system on a stable platform to maintain the beam in fixed location during operation and limit beam traverse during adjustments
- ✓ Confine primary beams and dangerous reflections to the optical table

# Personal Protective Equipment

## Eye Protection

- ✓ Always wear appropriate eye protection when lasers are in use
- ✓ Use laser protective eyewear approved by ANSI
- ✓ Inspect eyewear before each use for pitting and cracking of the attenuating material and for mechanical integrity and light leaks in the frame

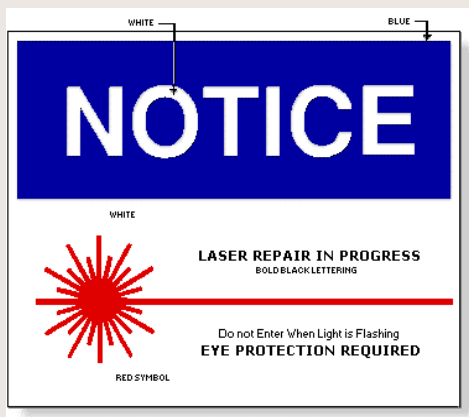
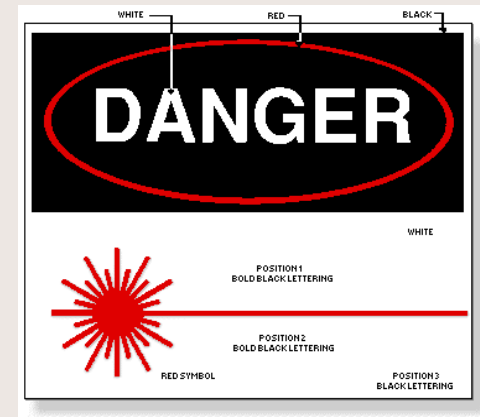
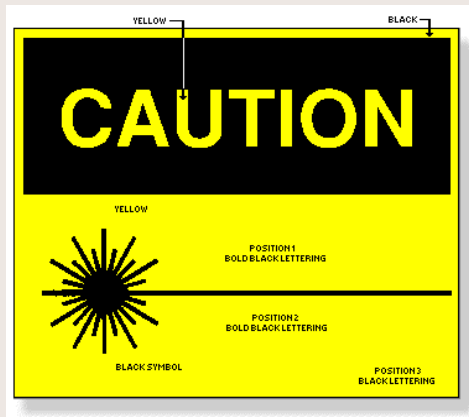
## Skin Protection

- ✓ Wear protective clothing opaque to the wavelength of the laser beam
- ✓ Protect bare skin with creams appropriate for the wavelength of the laser beam

# Some Basic Administrative & Procedural Controls

- ✓ Appropriately train all individuals assigned to service, maintain, install, adjust and operate laser equipment
- ✓ Provide baseline eye examinations before using the laser
- ✓ Post each entrance to the operating area with an appropriate warning sign
- ✓ Prepare and use standard operating procedures
- ✓ Maintain a log showing periods of use, service and maintenance
- ✓ Ensure that a laser classification label is conspicuously affixed to the laser housing

# Warning Signs



## Common Elements

1. *Laser Symbol*
2. *Customized Wording*
3. *Laser's Classification*

# Special Controls

- ✓ Install a lighted warning sign activated when the laser is energized with a fail-safe interlock at the entrances to laboratories with a Class 3b or 4 laser
- ✓ Equip access doors to areas in which a Class 3b or Class 4 laser is being operated with a safety interlock
- ✓ Interlock all protective enclosures to prevent operation of the laser equipment without the enclosure
- ✓ Install visual or audible beam-warning devices in areas where personnel may be exposed to UV or IR (invisible beams) in excess of the MPE
- ✓ Survey laser areas with appropriate measuring devices to locate and identify direct and reflected beams that exceed MPE
- ✓ When working with power supplies, remove jewelry, stand on a dry surface, and work with only one hand at a time. Observe high voltage precautions